National Register of Historic Places Inventory—Nomination Form

See instructions in How to Complete National Register#Forms

Name 1.

city, town

Washington, D.C.

Quincy Mining Company Historic District historic

Type all entries—complete applicable sections

.

Expires 10-31-87

OMB No. 1024-0018

For NPS use only

received

state

date entered

and o	r common					
2.	Loca	tion				
street	& number	from Portag	e Lake t	o the brow of Qu	incy Hill	not for publication
city, to	own Han	cock		X_ vicinity of		
state	Michiga	n	code	county	Houghton	code
3.	Clas	sificatio	n			
b s s	gory listrict uilding(s) tructure ite bject	Ownership public X private both Public Acquisit in process being consid	ion	Status X_ occupied unoccupied work in progress Accessible X_ yes: restricted yes: unrestricted no	Present Use agriculture X commercial educational entertainment government X industrial military	_X_ museum park _X_ private residence religious scientific transportation other:
<u>4.</u>	Own	er of Pro	opert	У		
name	Please	see continua	tion she	ets		
street	& number					
city, t	own			vicinity of	state	
<u>5.</u>	Loca	tion of	Lega	Description	on	
courth	nouse, regis	try of deeds, etc.	Hought	on County Courtho	use	
street	& number					
city, te	own Hou	ghton			state	Michigan
6.	Repr	esentat	ion ir	n Existing		
title	Histori	c American Er	igineerii	ng Record has this pro	perty been determined eli	gible? yes X no
date		1 Register of			ion for #2 Shaft an federal stat	
depos	itory for su	rvey records Lib	orary of	Congress; Nation	al Register of Hist	oric Places

7. Description

Condition excellent _X_ good	deteriorated	Check one unaitered aitered	Check one original s	ite date	
fair	unexposed	Some historic	buildings	are now	in ruins.

Describe the present and original (if known) physical appearance

QUINCY MINE LOCATION: Situated on the Pewabic amygdaloid lode, the Quincy location stretches northeast to southwest along the brow of a long hill above the City of Hancock and Portage Lake. Parallel to the east side of U.S. Highway 41 (old Calumet Road) are the seven Quincy Mine shafts and surface works, including the Pewabic mines acquired in 1891 (North Quincy). Below the mines, spread across the hillside, are several discrete subdivisions of company housing, the earliest (Lower Pewabic) dating from 1899.

On the west side of the road, facing the highway, is a series of administrative and service buildings and managers' residences. Behind these are seven small neighborhoods of company housing, including some extant buildings from as early as the 1860s. The names of these housing clusters reflect the character of the place and make reference to the ethnic origins of the population: Limerick, Singsing, Frenchtown, Hardscrabble, Pewabic, Franklin, and Backstreet.

With a few exceptions the Quincy Development Corporation (QDC) continues to own all the lands which belonged to the Quincy Mining Company when operations ceased. Because no new developments have occurred since the mines closed, the integrity of the site as a whole is exceptionally high. There are virtually no intrusions or non-contributing structures, and modifications to housing have been minimal, since many houses even today are leased from Quincy. Others are privately owned on leased land. QDC is presently in the process of platting subdivisions to sell houses to their occupants; the land will continue to belong to the Corporation. The modern upgrading of the Calumet Road to a two-lane highway (U.S. 41) has somewhat altered the historic character of the site.

On the location itself, the integrity of feeling and association is unusually strong. Although all of the shaft-rockhouses (headframes) except No. 2 have been removed, the shafts are still evident, fenced off for safety and covered with steel grating. Some of the associated surface works have been torn down, but many structures stand, while several others remain as significant and identifiable ruins. Smokestacks from the boilerhouses punctuate the hillside, while abandoned railroad trestles and narrow gravel lanes are expressive of patterns of work and community life at the location. Apple trees, planted decades ago to improve the quality of life in an industrial setting, still line the unimproved roads and cluster around the foundations of mine buildings and miners houses, alike.

The workmanship and design of several periods of development at the site are evident, from the early vernacular Pewabic and Quincy buildings constructed of local sandstone to the classical styling of the No. 2 hoist

8. Significance

PeriodAreas of Significance		Iandscape architectur Iaw Iterature Military Iterature Music Infilosophy Infilosophy Infilosophy	re religion science sculpture social/ humanitarian theater transportation other (specify)
-----------------------------	--	--	--

Specific dates 1846-1931

Builder/Architect Quincy Mining Company

Statement of Significance (in one paragraph)

The Keweenaw Peninsula, approximately fifty miles long and fifteen miles wide, lies at the northernmost tip of Michigan as it juts out into Lake Superior. The copper range forms a narrow spine along which some four hundred copper mining companies operated between 1872 and 1920. Copper occurs in this district in fissure deposits in a pure metallic state, unalloyed with other elements. The remains of hundreds of ancient diggings, excavated by prehistoric miners, led nineteenth-century explorers to these mass copper deposits. These deposits were first mined in the early 1840s, setting off a boom which spurred settlement of Michigan's Upper Peninsula. This boom brought experienced miners from the copper mines of Cornwall, England. Then at its peak and the world leader in production, Cornwall would soon be eclipsed by Michigan.

Although the surface fissure deposits were rich, they were soon exhausted. The most productive and profitable mineral deposits of the region proved to be the amygdaloid and conglomerate lodes, located in the central portion of the copper range, which were exploited beginning in the late 1850s. In the twenty-five year period prior to the opening of the Calumet conglomerate lode the United States produced less than 6 percent of the world's copper, Michigan accounting for 74.5 percent of the U.S. total. Between 1867 and 1884, the years following the development of the conglomerate lodes, the United States increased its output to 17 percent of world copper production, Michigan accounting for 12 percent of the world total.¹

By the mid-1880s, the western copper mines began to challenge Michigan's hegemony. In 1883 Michigan's average share of United States copper production had dropped from 80 percent to 51.6. Although the Keweenaw boom continued into the early twentieth century, its substantial contributions to the industry were superceded by the new giants of the west.²

A number of properties and sites related to copper mining on the Keweenaw Peninsula exist: the Cliff Mine site, which was the first of the great

¹. William B. Gates, Jr., <u>Michigan Copper and Boston Dollars: An</u> <u>Economic History of the Michigan Copper Mining Industry</u> (Cambridge: Harvard University Press, 1951), pp. 197-200.

². Michael P. Malone, <u>The Battle for Butte: Mining and Politics on</u> <u>the Northern Frontier, 1864-1906</u> (Seattle, Washington: University of Washington Press, 1981), p. 36.

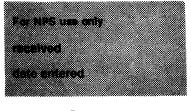
9. Major Bibliographical References

7

Please see continuation sheets.

10. Geograp	hical Data			
Acreage of nominated proper	ty ca. 779 acres			
Quadrangle name <u>Chassel</u>	.1 Quadrangle and P	Hancock Quadrar	ugle Quadrangle scal	e <u>1:24000</u>
JT M References				
116 381221610 Zone Easting	5 2 2 3 6 2 0 Northing	B 1 6 Zone	3 8 1 8 6 0 5 2 Easting North	11991010 hing
	5 2 1 9 8 8 0	D 1 6	379520 52	2 2 2 2 0
		┍└┸┚ ┡└┸┚		
erbal boundary descripti	on and justification			
Please see continuat	ion sheets.			
ist all states and countie	s for properties overl	apping state or co	ounty boundaries	
late	code	county		code
tate	code	county		code
reet & number Route 1, ty or town Bayfield		te Si	ate February 17, 1 Hephone (715) 779- Hate Wisconsin 548 Officer Cert	-3397 314
he evaluated significance of				mcation
national	state	local		
s the designated State Histor 65), I hereby nominate this pr ccording to the criteria and p tate Historic Preservation Off	roperty for inclusion in the procedures set forth by the the set forth by the set for the set of the set	he National Register	and certify that it has been	66 (Public Law 89– n evaluated
tie			date	
For NPS use only		<u>,</u>		
I hereby certify that this	property is included in the	ne National Register		
			date	
Keeper of the National Re	gister			
Attest:			date	
Chief of Registration				

National Register of Historic Places Inventory—Nomination Form



	a stran		D ===	
inuation sheet	Item number	4	Page	1
OWNERS	PROPER	RIY		
Quincy Development Corporation Mr. Louis Koepel, President Royce Road, Ripley Hancock, Michigan 49930	Majority of owned by	land former y Quincy Mir		
Michigan Technological University Houghton, Michigan 49931	Mont Ripley Paavola		nd	
Charles Anderson c/o Douglas Agency 324 Shelden Avenue Houghton, Michigan 49931	Agent's Hous Quincy	se (#58), Sc	uth	
Glen Symons Box 357 Hancock, Michigan 49930	Capt. Maunde Frencht	er's Old How cown Road	ne (#67),	
Arvo Sirvio M-26 Mason Box 256 Hancock, Michigan 49930	House #53			
SOO Line Railroad Box 530, SOO Line Building Minneapolis, Minnesota 55440	Railroad in	Smelter Ar	ea	
Private Owners of Houses and Buildin	igs on Land Lease	d from the (Quincy	
Development Corporation:			- <u></u>	
Willard Aho Charles W. B. Anderson Eugene Anttonen John Baakko Hazel Balconi David A. Baril Robert W. Bickmore Ambrose Bonini	House #117, House #84, House #821, House #101, House #226, House #112, House #451, House #303,	Frenchtown Newtown Sing-Sing Pewabic Ho Pewabic Ho Franklin Backstreet	llow	
Michael Bonini Celia Brown Wesley Byykkonen James Condratovich Daniel Dulong Norman Dulong Dorn Dyttmer Douglas Edwards Sophia H. Ferries	House #459, House #453, House #454, House #12, House #458, House #455, House #200, House #100, House #212, House #69.	Hospital St Franklin #7 Flats Franklin Franklin Royce Road Pewabic Ho Pewabic Ho	llow llow	

House #69, Pewabic Hollow

Douglas Edwards Sophia H. Ferries

National Register of Historic Places Inventory—Nomination Form

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OMB No. 1024-0018 Expires 10-31-87

tinuation sheet	Item number 4 Page 2
OWNERS	PROPERTY
Senia Frantila	House #481, Franklin
Brian Fredianelli	House #256
Mabel Gagnon	318 Royce Road
Aladino Gemignani	House #302, Franklin/Backstreet
June Gemignani	House #823, Newtown
Lila Gemignani	House #460, Franklin
Michael Gemignani	House #463, Franklin
Michael P. Goudge	House #238-239
David Gustafson	House #808, Newtown
William K. Jarvi	Gas Station on U.S. 41
Christine Johnson	Mobile Home near U.S. 41
Betty Kangas	House #274, Pewabic Hollow
Chris Kangas	House #91, Frenchtown
Felix Kangas	House #90, Frenchtown
Timothy Kangas	House #211, Pewabic Hollow
Robert Karppinen	Frenchtown Street Car Station
William Kemppainen	House #801, Newtown
Carl Kiiskila	House #472, Franklin
John A. Kiiskila	House #311
John Klass	Mobile Home near U.S. 41
Ronald Knudson	House $#116$
Suzanne M. Kupari	House #116 House #254
William H. Lahnala	
Ronald Lemieux	House #17, #7 Flats
Angelo Lencioni	House #253
Joseph Lencioni, Jr.	House #488, Franklin
Wesley A. Liimatta	House #470, Franklin
Gerald Lokojarvi	Mesnard Old Street Car Station
Michael K. Lorence	House #100 (See also Dorn Dyttmer)
Asunta Masini	Limerick Old Street Car Station
Michael Matson	House #142
John McMahon	House #187, Upper Pewabic
Eugene Monticello	House #464, Franklin
Waino Niva	House #243
Ronald Nuttall	House #111, Sing-Sing
Kathleen O'Connor	Mobile Home, Lower Pewabic
William J. Oikarinen	House #217, Ripley
Jennie Paavola	House #523
John Pakki	House #283, Pewabic Hollow
Mary Ellen Paulson	House #506
Arvo J. Pekkala	House #115
Eleanor Peterson	House #218, Pewabic Hollow
Mildred Peterson	House #321
Veikko M. Pouttu	House #118, Frenchtown
John M. Quinn	House #479, Franklin
	House #465, Franklin

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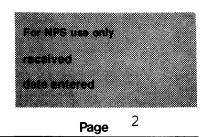
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à	ŝ	ě.,	18.128	

Continuation sheet	Item number 4	Page	3
OWNERS	PROPERTY		
Aileen Raasio Julia A. Reini Robert Rocchi Helen Ross William Rule Charles Ruuska Matt Saari Verna Saaranen Ray Sampson Terry R. Schaaf Mary Siira Martha Simmons Kevin and Mary Smith Anna Somero Irene Stark David Toczydlowski Charles D. Vitton Donald Waatti	House #75, Frenchtown House #9, #7 Flats House #602, Lower Pewabic House, Pewabic Hollow House #485 House #485 House #831, Newtown House #257, Pewabic Hollow House #20, #7 Flats A-1 Rental Shop, Limerick House #721, Mesnard House #833, Newtown House #825, Newtown House #825, Newtown House #829, Newtown House #489, Franklin House #731, Mesnard 322 Royce Road		
Eileen M. Webber Wallace Wiitanen Edwin Ylitalo	House #116 House #323, Backstreet House #108, Sing-Sing		

United States Department of the Interior National Park Service

National Register of Historic Places Inventory—Nomination Form



7

house, with its brick veneer, Palladian windows, and green tile roof. The housing, too, reflects the span of time and types in the history of "Old Reliable." Small, single-cell log miners' houses now covered with clapboard stand in Limerick. Examples of the slightly larger "telescope house" on mine rock foundations are also present. In Lower Pewabic a few rows of houses constructed in 1917 from plans purchased from Sears and Roebuck stand virtually unchanged. Fronting the highway in "management row," carpenter gothic, bracketed Italianate, and sandstone Romanesque stylings announce the company offices and official residences. Although a few of these buildings have been removed, the row is basically intact and in fair to excellent condition.

Item number

Two of the most significant structures bear special mention: the No. 2 shaft-rockhouse, rebuilt for the third time in 1908 over a shaft that eventually reached 9,000 feet, and the No. 2 hoist house, built in 1918 to house the largest hoisting engine in the world. Because of the preservation efforts of the Quincy Mine Hoist Association, which has a 99year lease on these properties, both the structures and the revolutionary equipment which they house are stable and sound. The Quincy Mining Company No. 2 Hoist was designated a National Historic Mechanical Engineering Landmark in 1984 by the American Society of Mechanical Engineers. The Nordberg hoisting engine itself has been restored to mint condition for public exhibition. The Association has just completed resheathing the No. 2 shaft-rockhouse, and plans to continue restoration work on both structures.

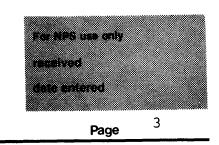
QUINCY SMELTING WORKS

Built in 1898 on the site of the Pewabic stamp mill, the Quincy smelter juts out from the shoreline of Portage Lake on a site distinctly identifiable from its surroundings. From a vantage point across the water on the Houghton side, the smelter looks virtually as it did in 1905. To the west, Hancock is more highly developed, but the entire sweep of Quincy Hill still rises behind it--an almost bare slope, devoid of subdivisions, shopping malls, or even roads. A single road, which has linked Hancock and Torch Lake since the mining companies first erected mills along the waterfront, passes behind the smelter. Across the road a row of large, evenly spaced dwellings announces the residential district for Quincy's smelter managers and supervisors. Some of these are now privately owned.

All of the key structures which were in place in 1920 remain today, as well as many of the secondary buildings and site features. Of greatest significance are the cupola and reverberatory furnace buildings. The reverberatory building now houses melting furnaces built in the 1940s. From the melting furnace, the copper went to the refining furnace and then

United States Department of the Interior National Park Service

National Register of Historic Places Inventory—Nomination Form



to the casting plant. These works, including the 1920 Walker casting machine, are present at the site. Although equipment has been removed from many of the buildings, the heart of the smelting works remains, as do many objects of significant interpretive value, such as the 1919 Corlissvalved steam engine, slag buggies, copper molds, and ladles.

Item number

7

With the exception of the 1898 smelter office, which is in excellent condition with its original interior and even many furnishings in place, the structures are in fair to poor condition. Most of the buildings were constructed of local Jacobsville sandstone and are handsome and solid structures which have withstood abandonment relatively well. Roofs are beginning to decay, however, so that without preservation measures, losses will be inevitable. The cupola building has already begun to deteriorate from its damaged roof down to the upper portions of the walls. The original reverberatory furnace building has been re-roofed in recent years.

Given the otherwise exceptional integrity of the site, the condition of the buildings is a matter of concern. The Quincy Smelting Works is the only remaining smelter associated with Michigan copper mining. It may be the only essentially unaltered extant smelting complex in the U.S. which remains from the turn of the century. QDC has recently donated the smelter to Michigan Technological University in Houghton, which will eventually develop the site through The Ventures Group, the university's investment organization. (QDC is a member organization in The Ventures Group.) The University recognizes the historic value of the site. At the same time, The Ventures Group is actively involved in plans for waterfront development. As yet, no plan has been adopted for the Quincy Smelting Works.

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National Register of Historic Places Inventory—Nomination Form

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Quincy Mining Company National Historic Landmark--Summary of Resources

Item number

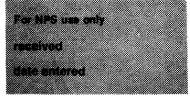
Location		Contributin	ıg		Non-Contributing
	bldgs.	structures	objects	sites	buildings
Quincy Mines	34		2	82	3
Sing-Sing	8			9	
Frenchtown	8			14	1
Hardscrabble	1			32	
Limerick-Pewabic	26	1		43	1
Lower Pewabic	15			75	2
Franklin	12			36	4
Backstreet	6			31	
Mesnard	11	1		52	
Newtown	8			20	3
Pewabic Hollow	14		}		1
Smelter Complex	25			15	
South Quincy and	11			2	1
Ski Hill					
TOTALS	179	2	2	411	16

In the itemized lists for each of these areas that follow:

- --Hyphenated numbers are double or multiple residences and are counted as single buildings.
- --Inclusive series of buildings or building sites are indicated with arrows, e.g. 132→ 135 (all). Series of buildings that are all odd-numbered or even-numbered are indicated by 201→ 221 (odd) or 200→ 220 (even).
- --Many contributing sites heretofore unidentified may be presumed to exist.
- --Numerous roads, railroad grades, waste rock piles, uninventoried machinery and other objects, as well as landscaping elements such as mining-era apple trees, are also contributing elements.

#### **United States Department of the Interior National Park Service**

## **National Register of Historic Places Inventory**—Nomination Form

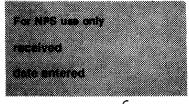


inuation sheet		Item number	7 <b>Page</b>	5
QUINCY MINE LOCATION				
Buildings	C/NC	Buildings	С	/NC
503	<u>C</u>	Agent's Res		<u>C</u>
505	C		Idence	
		046 (Q38)		C
527	C	043 (Q37)		С
No. 2 Hoist (1918-20)	C	08 (Q48)		С
No. 2 Hoist (1894)	С	07 (Q49)		С
No. 2 Hoist (1882)	С	06 (Q50)		С
No. 2 Shaft-Rockhouse	С	10 (Q54)		С
Oil House	С	12 (Q51)		С
Supply Office	С	17		С
Captain's Office	Ċ	19		Ċ
Fire Station	NC	20		Č
			have nor # 10	C
Machine Shop	C		house, near # 19	
Blacksmith Shop	C	67 (Q45)		С
Coal and Iron Storage	С	68 (Q46)		С
(orig. Pewabic No. 6 Dry ho	ouse)	69		С
Dry House	С	(Q39) mobile	e home	NC
(orig. Pewabic boiler house	e)	(Q40) mobile	e home	NC
Bathhouse	C	structure of	f uncertain function	C
Assay Office	С		t to 1894 #2 hoist	
Captain's Residence	Ċ	Quincy Offic		С
<u>Sites</u> 501	С	Round House		С
502	C			
502 522-23		03, 04		C
	C	09, 11		С
524	C	19		С
525-26	C	15, 16		С
528-29	С	21		С
504-5	С	22-23		С
521	С	27 <del>-&gt;</del> 30 (al)	1)	С
No. 6 Hoist	С	59		С
No. 6 Compressor	С	33		С
No. 6 Compressor	С	49-50-51		С
Lumbershed	С	43-> 45 (al.	1)	С
No. 6 Shaft	C	54, 56		Č
2 Unident. Mine Structures	Č	60		Č
Lumbershed	C	61		C
Carpenter Shop	C	66		C
Warehouse	C	North's Sto	ro	C
				C
Pipe House	C	Blacksmith's	saup	С
Unident. Mine Structure	C	Dryhouse	- 7 - 7 \	С
Compressor Building	С	119->123 (		С
No. 4 Boiler House	С	Mine Captain		С
No. 4 Hoist House	С	124-25-26-2	7	С
No. 4 Shaft	С	128		С
				0
No. 7 Boiler House	С	6 ruins rela	ated to No. 7 Shaft	С
	C C		ated to No. 7 Shaft ated to No. 2 Shaft	C

Objects: Quincy and Torch Lake Railroad Locomotive and Quincy Hoist No. 2

## National Register of Historic Places Inventory—Nomination Form

OMB No. 1024-0018 Expires 10-31-87



inuation sheet		7 Item number	Page 6
SING-SING AND FRENCHTOWN			- h
Buildings	C/NC	Buildings	C/NC
101 (Q64)	C	73 (Q58)	NC
102 (Q66)	С	77 <b>-</b> 78 (Q59)	С
103 (Q67)	С	84 (Q57)	С
105 (Q68)	С	90 (Q56)	С
115 (Q69)	С	16	C C
116 (Q70)	C	95 (Q61)	С
117 (Q71)	Ċ	96 (Q62)	C C
118	Č	97 (Q63)	Č
110	U	Unnumbered, north of	
Sites			
"Sing-Sing"		"Frenchtown"	
106-> 109 (all)		74 83	
111		75-76 86	
112		79-80 89	
113		81-82 91	
unidentified, south of 116			97 <b></b> (all)
Quincy School		93-94 unio	dentified, behind 8
<u>Sites</u> : 201→ 221 (odd) 204→ 222 (even)	231 232	237 224 or 2	225
223	234		29 (all)
	236		
PEWABIC-LIMERICK			
Buildings	C/NC	Buildings	C/NC
177-178	C	189	С
172 (077)	С	187	С
169	С	Private building ()	C F98) C
Rental Shop	NC	258	C
Unidentified, near 136	C	256	Ċ
131	Č	254	C
136	C	253	Č
162	C	Church	C C C
158	C	Priests' residence	
146 (084)	C	243	
			C
144 (082)	C	238-239	C
142	C	242	С
157	C	244	С
153 (086)	С		

## National Register of Historic Places Inventory—Nomination Form

OMB No. 1024-0018 Expires 10-31-87

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	nity	
		2
600 C		28
		39
		20

Continuation sheet	Item number	7 <b>Page</b> 7
PEWABIC-LIMERICK, continued		
<u>Sites</u> 183-84-85-56	130	160
181	132 <b>-&gt;</b> 135 (all)	161
179-80	137	163
175-76	138	164
Methodist Church	139	165
174	140	166
173	145	249
170-71	147 <b></b>	240-41
169	154	250-51
unident. private structure	155	187
129	156	unident., north of 166
	159	unident., west of 166

#### LOWER PEWABIC

Acquired from the Pewabic Mine Company in 1891; included 31 houses in 1898. All remaining houses date from 1917, and were constructed on Sears, Roebuck Co. plans, but the foundations of early "telescope" houses remain.

D. (11)	0 (110		0/00
Buildings	C/NC	Buildings 612	<u> </u>
unident., near 541	NC		C
541	C C	614 616	C C
569	C		C
570	C	618 620	C
600		620	C
602	C C		C
604		621	-
606	C C	private house (mobile	NC
610	L L	(home, next to 600)	
Sites			
$507 \rightarrow 517$ (all)	538	Pewabic School	571
530-31	539	541-> 565 (odd)	$574 \rightarrow 97$ (all)
532-33	540	566-67	608
534-35	542	572-73	615
536 <b>-</b> 537	544	568	619
-		t of existing Lower Pewabic hou	
Filteen undubered	siles, includeds	t of existing inwer rewable not	1969
FRANKLIN (Acquired	by Quincy Minin	company in 1908)	
Buildings	C/NC	Buildings	C/NC
Franklin Pay Office		472	C
453 altered	NC	479	С
455	С	481	С
458	С	485	С
459	С	488	С
460	С	489	NC
463 altered	NC	Service Station (altered	I) NC
465	С	unident. structure near	?
470	С	Franklin School ruir	1

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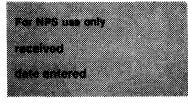
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tinuation sheet		Item number	7 Page ⁸
FRANKLIN, continued			
Sites			
400	440		490
402	442-43		491-92
403-04-05	445		unnumbered, near 490
406	451		2 unident. ruins,
407	454		east of road and
408-09	464		related to mine
410–11	465		Franklin School
unnumbered (3)	unnumber	ed, west of 459	1 unident. ruin,
414-15-16-17	471		between school
418-> 422 (all)	476		and Annie Lake Rd.
435,436	478		
BACKSTREET (acquired wit	h Examblin in	1009, baugas proj	ably by ilt by 1900a
Buildings	C/NC	Buildings	C/NC
302	<u> </u>	<u>309</u>	C
303	C	321	C
305	С	323	С
Sites			
307	320	335-	≥ 340 (all)
311	322		<b>351</b> (all)
314	324-> 331		
318	333		
MESNARD			
Buildings	C/NC	Structure	C/NC
7 houses	C	Watertower	C
4 mining buildings:	С		
3 south of Mesnard ro	ad and		
west of housing, 1 so	uth of Frankli	n School ruin	
Sites			
41 contributing house si	tes		
11 contributing ruins re			
,, concribacing runno re			
NEWTOWN			
Buildings	<u> </u>	Buildings	C/NC
8 houses	С	Two 1970s ski	
		1970s ranch-st	yle home NC

Sites

20 sites of buildings present in 1920

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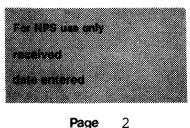
inuation sheet		Item number	7	Page
PEWABIC HOLLOW				
Buildings	C/NC	Buildings	C	/NC
200	<u>C</u>	228		/10
	C		C C	
211		226	C C C C	
mobile home	NC	100	C C	
behind 200	_	112		
unnumbered house	С	unnumbered		
unnumbered house	С	unnumbered		
283	C C	217	С	
274	С			
257	С			
SMELTER COMPLEX (Numbers correspond Buildings	to those on His C/NC	Buildings		C/NC
1. Office	C	2. Cupola	Building	С
27. Garage	С	20. Pump H		С
9. Barn	C		tting Plant	С
0il House	Č	24. Limest		Č
Shed next to oil ho		16. Minera		C
				C
23. Machine shop Boat house	C C	3. Reverbe	e Building	C
6. Cooper stock	Č	22. Scale		С
28. Lumber shed	Č	-	Reverberato	
5. Cooper shop	C			.'
L L			e Bldg. (No.	
30. Baden Hausen	С	Lime Stora		C
Boiler Building	•	4. Warehou		С
18. Boiler House	С	13. Scale		С
		7. Charcoa	l House	С
		10. Assay	Office	С
Contributing Sites Ruins and grades/ri Grades and rights-o Railroad2 Ruin of Building 15 Dock Ruins1 Slag Dump1 Sites of 5 structur gate warehouse and coal trest	ghts-of-way of t f-way of the Cop (Railroad Wareh es: (26), sand hous	per Range Railroa	d and Minera	1 Range
SOUTH QUINCY AND SK	I HILL AREA	Contri	buting N	on-Contribu
				-
Houses in South Qui	ncy	8		0

and Torch Lake Railroad Franklin Incline

Grade and Right-of-Way of the Quincy

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## **National Register of Historic Places Inventory—Nomination Form**



**Continuation sheet** 

Item number

8

Page

Michigan copper mines; the Quincy Mining Company properties, including the Franklin and Pewabic mines; the Calumet and Hecla Mining Company location and adjacent village of Red Jacket (the present Village of Calumet); and the Champion Mine of the Copper Range Company, along with its company town, Painesdale.

Of these properties, those associated with the Calumet and Hecla company and the Quincy Mining Company together represent the major elements of the Michigan copper industry: mining and mining technology, immigration and ethnic settlement, paternalism and company towns, and labor organization. The two companies represent the greatest longevity, production, technical innovation, and influence in the Michigan industry throughout its history, and for the period 1867-1882 in the copper industry nationwide.

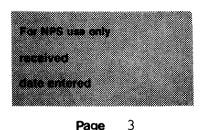
The Quincy Mining Company represents an outstanding example of the growth and development of the United States copper industry from its earliest years through 1920. Of the numerous mining ventures spawned by the nation's first copper boom, Quincy alone survived. It was the first company to recognize the limits of fissure mining and shift to amygdaloid beds, which, with the conglomerate lodes, were the low mineral-content rock upon which the future of the district depended. The company earned the title "Old Reliable" for a fifty-four year sequence of dividends paid to its stockholders and its ability to continue mining during economically difficult times when all but the giant Calumet and Hecla had shut down.

The Quincy Mining Company made a singular contribution to the Northern effort during the Civil War. Between 1862 and 1868 Quincy ranked first nationally in copper production, supplying the raw material for brass buttons, copper canteens, bronze cannon, and naval equipment, especially copper sheathing for vessels. When the war began in 1861, Michigan produced 89.5 percent of United States copper, the Quincy mine accounting for 56 percent of that figure.³ By 1865 Quincy was producing five times more ore than the largest-producing fissure mine. Although after 1868 Quincy could not match Calumet and Hecla's output, it remained second in the nation until the late 1880s, when Michigan lost its top rank to the western mines.4

3 Gates, p. 13.

4 Larry D. Lankton and Charles K. Hyde, Old Reliable: An Illustrated History of the Quincy Mining Company (Hancock, Michigan: Quincy Hoist Association, Inc., 1982), pp. 152-53.

## **National Register of Historic Places Inventory**—Nomination Form



Continuation sheet

Item number

8

The Quincy Mining Company was a leader in mining technology. Working the deepest inclines in the district, Quincy produced or adapted the specialized technology of hard-rock mining to meet the demands of the lode. As early as 1850 Quincy replaced its primitive ladders with man-Shortly after the Civil War the company introduced the first use engines. of power drills in its Pewabic mine.

Quincy was the first company to consolidate the European processes of breaking, sorting, and cleaning the rock at the spot where it was dumped from the skips. The "shaft-rockhouse", which Quincy introduced in 1873, served as a model for the Michigan copper industry.

Quincy was the first Keweenaw mine to adopt mechanized tramming, and by 1901 the company began experimenting with electric haulage. Soon the company had a stable of 15 electric locomotives in operation on the main drifts, each pulling 3 to 4 cars--with a resulting 25 percent increase in Six years later Quincy's engineering department devised and production. patented automatic side-dumping cars to eliminate the time and effort spent in uncoupling and turning the tramcars.⁵

The ability to raise the rock from underground depended upon the hoisting equipment. In this area, too, Quincy led the industry, utilizing some of the largest steam engines in the United States. In 1894 Quincy purchased a 2,500 horsepower hoist from E. P. Allis & Company of Milwaukee. The duplex cylinder engine, the biggest Allis had ever built, raised skips at 2,500 to 3,000 feet per minute.⁶ In 1917 Quincy ordered its largest compound, condensing steam hoist from the Nordberg Manufacturing Company. The hoist, which operated at 3,200 feet per minute and could lift ten tons of copper rock per trip, was the largest steam hoisting engine in the world.7 The engine with its condensing equipment remains in the No. 2 hoisthouse, which was constructed to house it.

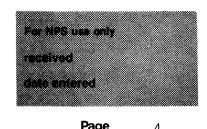
The construction of the Quincy Smelting Works in 1898 represented a significant development in the growth and autonomy of the company. Typically in the industry, mining companies would contract with independent smelting companies to process their ore--the expense of

- 5 Lankton and Hyde, p. 112.
- ⁶. Lankton and Hyde, p. 64.
- ⁷. Lankton and Hyde, pp. 115-20.

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## **National Register of Historic Places Inventory**—Nomination Form



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erecting and operating s	such a plant usually being too lar	rge to justify.
Quincy's output at the t	urn of the century warranted such	n a facility,
which was erected on Por	tage Lake at the foot of Quincy H	Hill. The two
most important component	s were the reverberatory and cupo	ola furnaces,
which recovered copper f	irst from the rock and then from	the slag. In
1920, Quincy added a rev	volving Walker casting machine to	mechanize the old
hand ladling process. 7	This equipment remains on site.	

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The social history of the Quincy mines and related communities is also important, especially in terms of ethnicity and labor relations. The mining communities of the 1860s reflected the first wave of immigrants from the 1840s: Cornish, Irish, German, a few Scandinavians, and French-Canadians who worked as timbermen and woodchoppers, but rarely in the The various ethnic groups lived in distinct neighborhoods in mines. company housing or in nearby Hancock, which was originally owned and platted by Quincy. A proliferation of churches, meeting halls, and benevolent societies reflected distinct ethnic origins. The Cornish, however, remained the dominant group through the nineteenth century, Michigan mining practices and culture being virtually transplanted from the copper and tin mines of early nineteenth-century Cornwall.

By 1905, Quincy had some 1400 employees working at the mine location. Finns by now accounted for one third of the foreign-born, with sizeable groups of Italians and Austrians among the recent immigrants. The experience of Finns and Italians at Quincy typified the experience of latecomers throughout the district: they were hired for the most laborious and low-paying jobs, so that a job hierarchy guickly developed along ethnic lines. This had a direct bearing on the deteriorating labor relations which led to the strike of 1913.

Although labor disaffection and sometimes ensuing violence were characteristic of this period nationwide, the Michigan copper district strike of 1913-1914 warrants special attention. It initiated a national response and hastened the demise of one of the strongest unions in the nation. When local members of the Western Federation of Miners called for a strike in July, 1913, Quincy's underground workers joined thousands of others throughout the Michigan district. Quincy responded to the shutdown with evictions and the importing of 1,200 strikebreakers. As the weeks passed, the mine owners showed no sign of compromise. Congress launched an investigation. State and federal governments tried to effect a

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## National Register of Historic Places Inventory—Nomination Form

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settlement. Such notables as Mother Jones, John L. Lewis, and Clarence Darrow came to the district to support labor's cause.

Item number

8

By the time the strike ended in an unqualified victory for the owners, the Western Federation of Miners had so depleted its resources in support of the Michigan strike that it no longer remained a viable union for its western members. Although it reorganized two years later as the International Union of Mining, Mill and Smelter workers, this labor organization, renowned for its success in organizing western miners and for its radical beginnings, never regained its former power.

The Quincy Mining Company was weakened as well. The demand for copper during World War I temporarily enabled the company to improve its position within the industry. However, finding copper ore at a reasonable cost became increasingly difficult. During the 1920s the company increased the depth of its mines and mechanized most of the operations. By 1931 the Quincy shaft No. 2 reached a depth of 9,009 feet--the deepest mine in the United States.

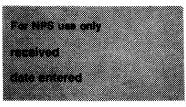
In 1931, the drop in copper prices during the Great Depression closed down operations. Although the company geared up again after 1937 to meet rising copper prices and the demands of World War II, its boom years were over. By 1943, Quincy opened a reclamation plant to process ore from the mill stamp sands as a supplement to waning mine productivity. In 1957 mining operations ceased, although the reclamation plant continued to produce copper for another ten years.

Areas of National Significance

Theme XII. Business A. Extractive or Mining Industries 3. Other Metals and Minerals

Theme XVIII. Technology (Engineering and Invention) F. Extraction and Conversion of Industrial Raw Material

## National Register of Historic Places Inventory—Nomination Form



Continuation sheet	Item number	9	Page	1	
	WORKS CONSULTED				

Annual Report of the Calumet and Hecla Mining Company, 1870-1967.

Annual Report of the Commissioner of Mineral Statistics of the State of Michigan, 1877-1909.

Benedict, C. Harry. <u>Red Metal: The Calumet and Hecla Story</u>. Ann Arbor, Michigan: University of Michigan Press, 1952.

Butler, B. S. and W. S. Burbank. <u>The Copper Deposits of Michigan</u>. U.S. Geological Survey Professional Paper 144. Washington, D.C.: Government Printing Office, 1929.

Chaput, Donald. <u>The Cliff: America's First Copper Mine</u>. Kalamazoo, Michigan: Sequoia Press Publishers, 1971.

Gates, William B., Jr. <u>Michigan Copper and Boston Dollars: An Economic</u> <u>History of the Michigan Copper Mining Industry</u>. Cambridge: Harvard University Press, 1951.

Lankton, Larry D., and Hyde, Charles K. <u>Old Reliable: An Illustrated History</u> of the Quincy Mining Company. Hancock, Michigan: The Quincy Mine Hoist Association, Inc. 1982.

Leavitt, Erasmus. "The Superior." <u>Transactions of the American Institute of</u> Mining and Metallurgical Engineers, vol. 2 (1881).

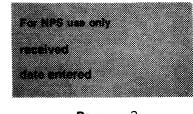
Malone, Michael P. <u>The Battle for Butte: Mining and Politics on the Northern</u> <u>Frontier, 1864-1906</u>. Seattle, Washington: University of Washington Press, 1981.

Mitkesell, Raymond F. <u>The World Copper Industry</u>. Baltimore, Maryland: Johns Hopkins Press, 1979.

Murdoch, Angus. <u>Boom Copper: The Story of the First U.S. Mining Boom</u>. New York: The Macmillan Co., 1943.

Quincy Mining Company, Hancock, Michigan: A Look at the Architecture and <u>Communities of the Quincy Mining Company</u>. Drawings Produced by the Historic American Engineering Record, Heritage Conservation and Recreation Service, U.S. Department of the Interior. Reprint Calumet, Michigan: The Copper Press, n.d.

## National Register of Historic Places Inventory—Nomination Form



Continuation sheet	Item number	9	Page	2

- Rice, Claude T. "Labor Conditions at Calumet and Hecla." <u>Engineering and</u> Mining Journal, December 3, 1911.
- Sawyer, Alva L. <u>A History of the Northern Peninsula of Michigan and its</u> People. Chicago, Illinois: Lewis Publishing Company, 1911.
- Stevens, Horace J. <u>The Copper Handbook</u>. Vols. I-XI. Houghton, Michigan: Horace J. Stevens, 1900-1913.
- Thurner, Arthur H. <u>Calumet Copper and People: History of a Michigan Mining</u> Community, 1864-1970. Hancock, Michigan: The Book Concern, 1974.
  - . <u>Rebels on the Range: the Michigan Copper Miners' Strike of 1913-</u> <u>1914</u>. Hancock, Michigan: Book Concern Printers, 1984.
  - . "Western Federation of Miners in Two Copper Camps: The Impact of the Michigan Copper Miners' Strike on Butte's Local No. 1." <u>Montana</u>: the Magazine of Western History (Spring, 1983).
- Todd, Arthur Cecil. "Calumet and Hecla Copper Mines: An Episode in the Economic Development of Michigan." <u>Michigan Historical Magazine</u> XVI (Winter, 1932).
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## **National Register of Historic Places Inventory**—Nomination Form

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Continuation sheet

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#### BOUNDARY JUSTIFICATION

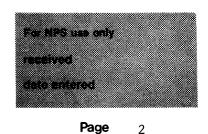
The boundary here described includes the locations of mine shafts and buildings directly connected with Quincy mining operations. It encompasses part of Quincy Hill, which connects the mining area with the Quincy Smelting Works. In addition, it includes administrative and residential structures which bear witness to the various kinds of support necessary for the mining operations, including remaining neighborhoods of workers' housing that appear to possess a high degree of integrity.

#### BOUNDARY DESCRIPTION

- Begin in the NW 1/4 of the NE 1/4 of the NE 1/4 of the NW 1/4 of Sec. 36. T55N. R34W at the south edge of Highway M-26 (Royce Road) at the point where Quincy Development Corporation (QDC) and Michigan Department of Transportation property lines meet. (See Map A)
- Proceed due north across M-26 following the boundary line between the properties of L. Jokela and QDC. At the section line between Sections 36 and 25. proceed due west along the south boundary of QDC property until that line is intersected by the line forming the east boundary of the L. Jokela land and the west boundary of the QDC properties. Then proceed due north along this line to the northeast corner of the Michigan Bell tract. which point lies in the SE 1/4 of the SW 1/4 of the SE 1/4 of the SW 1/4 of Section 25, T55N, R34W.
- Then go due west along the line which is the north boundary of the Michigan Bell Telephone Co. property and south boundary of the QDC property to the northwest corner of the Michigan Bell property. Bear southerly along the west boundary of the Michigan Bell tract approximately 40 feet to a point south of Quincy building No. 217. Then go due west, passing south of Quincy 217, to Pewabic Street.
- Proceed due west to the north-south line dividing the SW 1/4 of the SW 1/4 of Section 25 from the SE 1/4 of the SW 1/4 of Section 25. Then north along this line to the east-west line dividing the W 1/2 of the SW 1/4from the E 1/2 of the SW 1/4 of Section 25. Continue north approximately 150 feet, then due west to U.S. Highway 41 along an imaginary line which intersects the south edge of the highway scenic overlook.
- Bear northwesterly across U.S. 41 following an imaginary line which runs parallel to but 150 feet south of the road to the Hancock water tank (Watertank Road). At the Hancock City boundary, proceed due north to the unmaintained right-of-way of former Q37 (Streetcar Track). Proceed northeast along the south side of former Q37 (Streetcar Track) to its junction with Q38, Karpenen Road. (See Map B)

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## National Register of Historic Places Inventory—Nomination Form



From the junction, proceed 29 degrees northeast to Lake Annie Road (Township Road F15). Cross Lake Annie Road continuing along the same line another 150 feet. Then go southwesterly along an imaginary line running parallel to, but 150 feet northeast of, Lake Annie Road (Township Road F15) to the urmaintained right-of-way (former continuation of F23) which extends northeasterly to connect with Township Road F23 immediately east of Highway 41. (See Map B)

Item number

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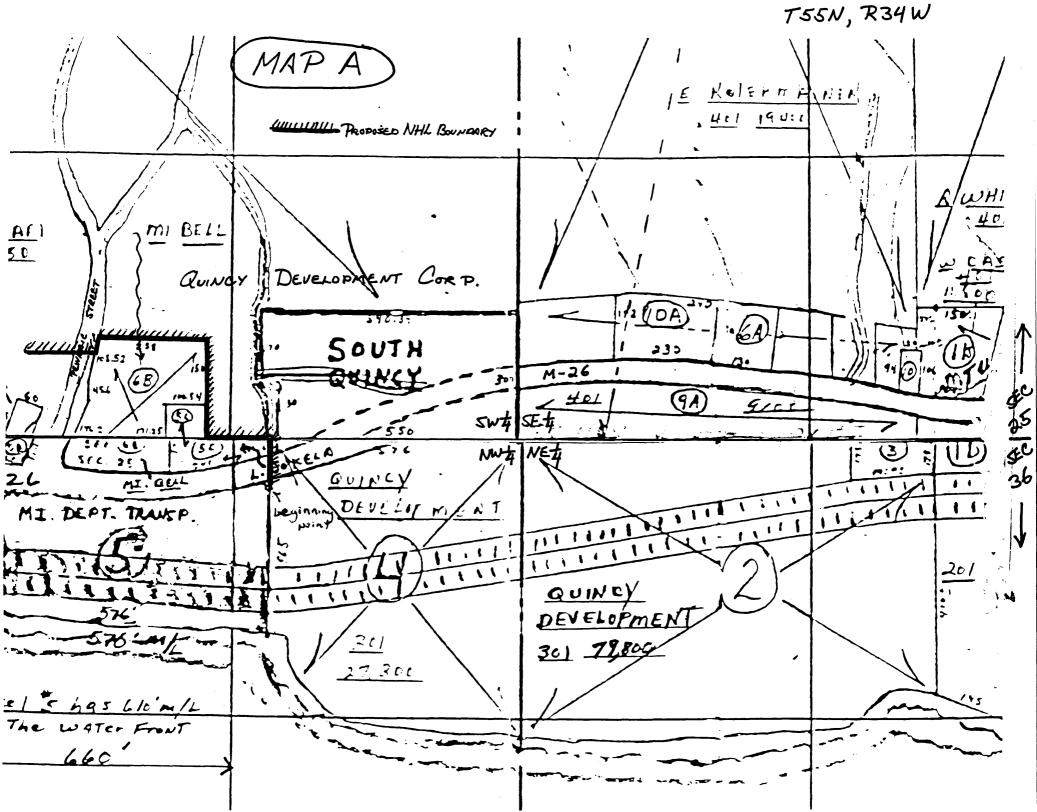
- Continue northeasterly along the east side of the above-described right-of-way (former continuation of F23) to U.S. 41, then northeasterly along the east side of U.S. 41 to the junction of U.S. 41 and the east-west segment of Township Road F23. Bear southwesterly on the south side of Township Road F23 to Township Road F19, then northeasterly to the junction of Township Roads F19 and F39 and U.S. 41. At this point bear southeasterly at 90 degrees from Township Road F19 for 300 feet, then southwesterly along an imaginary line running parallel to Township Road F19 for 800 feet. Then southeasterly at 90 degrees to the previous course for approximately 800 feet to a point which lies 150 feet east of the Mesnard water tower. At this point, proceed southwesterly along an imaginary line running parallel to, but 150 feet southeast of, the Mesnard water tower road. Continue to Township Road F23.
- Proceed westerly along the north side of Township Road F23 for approximately 150 feet to the junction with the Mesnard water tower road. At this point, proceed southwesterly along an imaginary line running at approximately 303 degrees to the junction of Township Road F20 and the unnamed road from Franklin to Newtown. (See Map B)
- Proceed southeasterly along the south side of the Franklin-Newtown road to a point 150 feet northwest of the junction with the northern segment of the Newtown loop road. Then proceed east along an imaginary line running parallel to, but 150 feet north of, the northern segment of the Newtown loop road. Continue to a point 150 feet east of the southward bend in the Newtown loop road. Then go due south to a point 100 feet south of the Quincy and Torch Lake Railroad right-of-way.
- Proceed westerly along an imaginary line running parallel to, but 100 feet south of, the Quincy and Torch Lake Railroad right-of-way to a point 50 feet east of the Franklin Incline. Then south along an imaginary line running parallel to, but 50 feet east of, the Franklin Incline to the point at which this line intersects an imaginary east-west line which passes through the northeast corner point of Quincy Lot 4, South Quincy Subdivision. (See Maps C & D).
- Proceed west along this imaginary line to the northeast corner of Quincy Lot 4, South Quincy Subdivision. Continue westerly along the north boundaries of Quincy Lot 4, the Fire Hall tract, and the Kolehmainen property to the

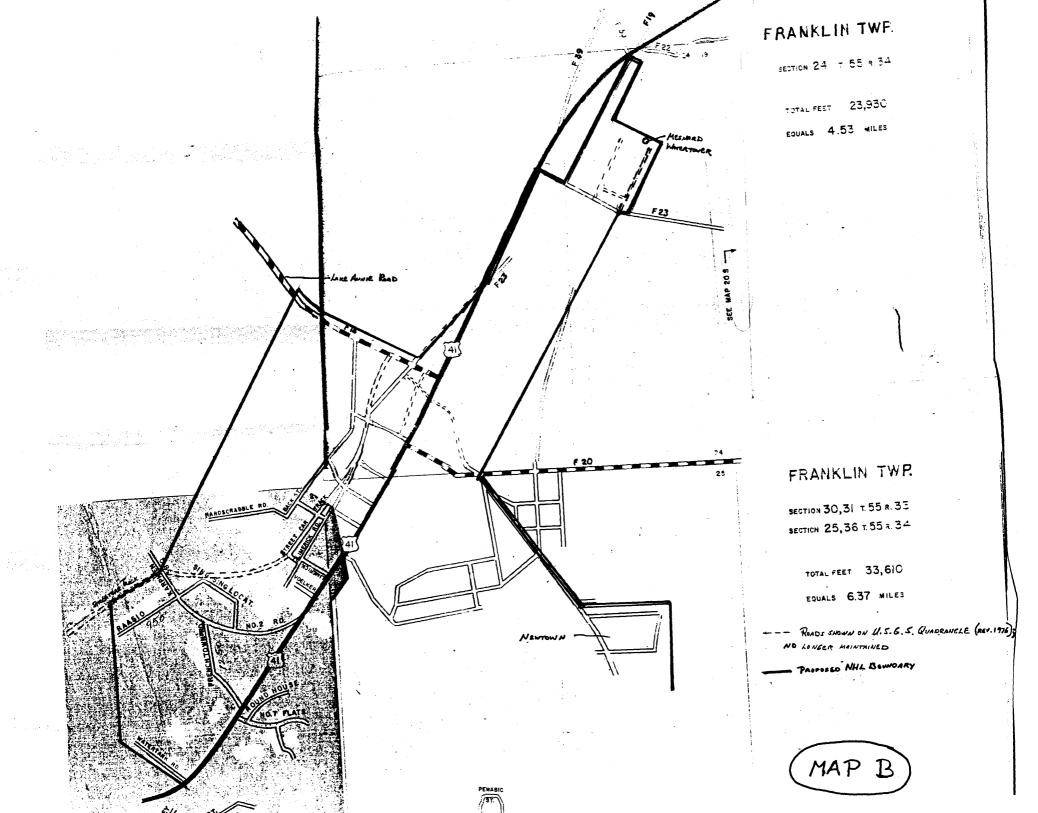
#### **United States Department of the Interior** National Park Service

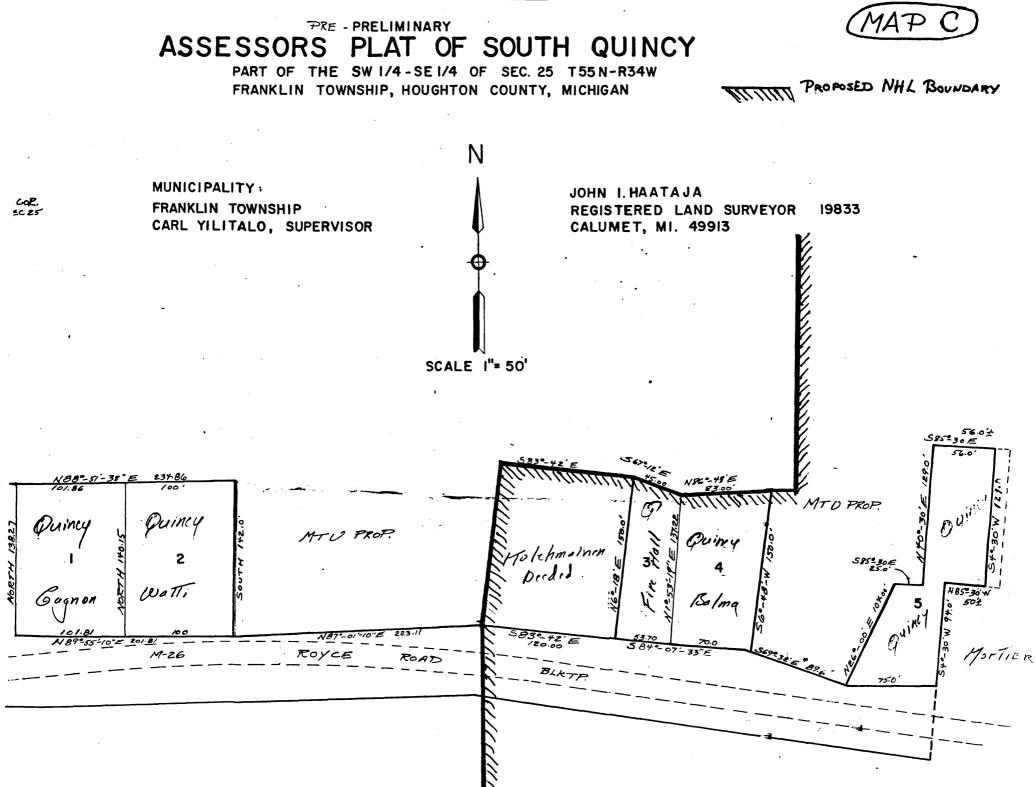
## National Register of Historic Places Inventory—Nomination Form

northwest corner of the Kolehmainen property. Then proceed south along the west boundary of the Kohlemainen property and east boundary of the Michigan Technological University property to M-26, Royce Road. At M-26 (Royce Road) continue due south to the mean high water line of Portage Lake.

Then proceed westerly along the mean high water line of Portage Lake to the north-south property line between the Michigan Department of Transportation and QDC properties. Then go due north along that property line to the point of beginning.

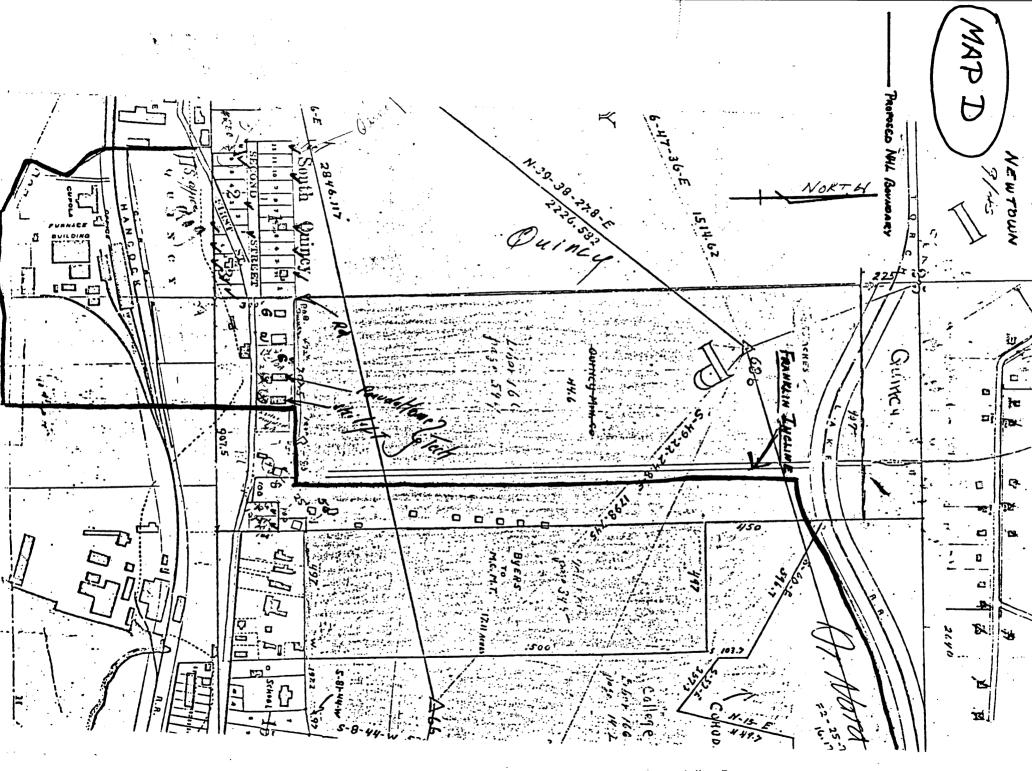


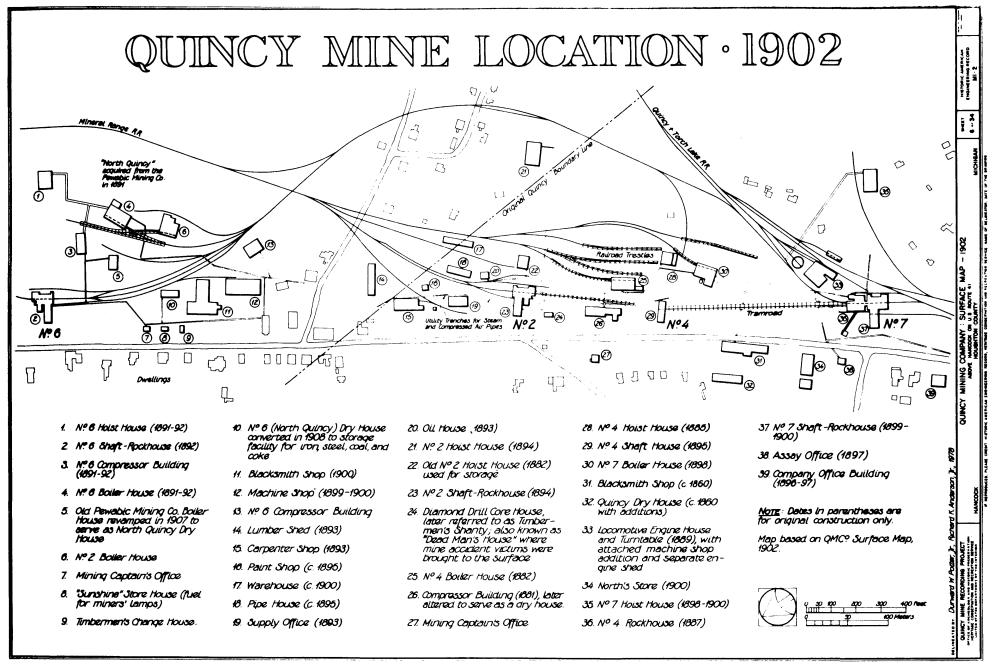


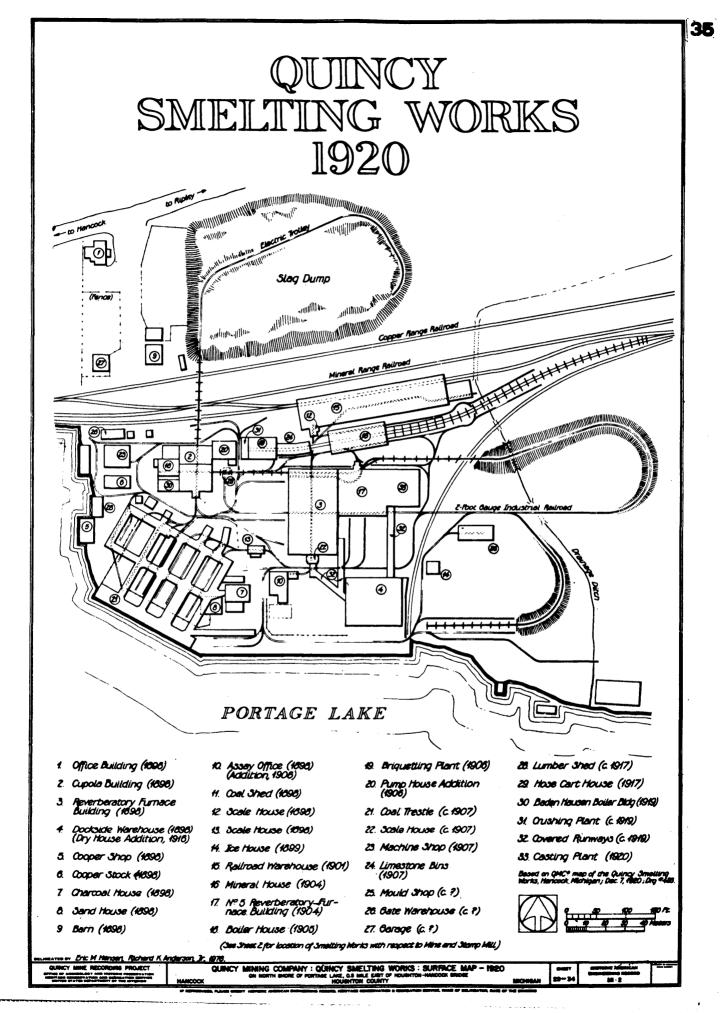


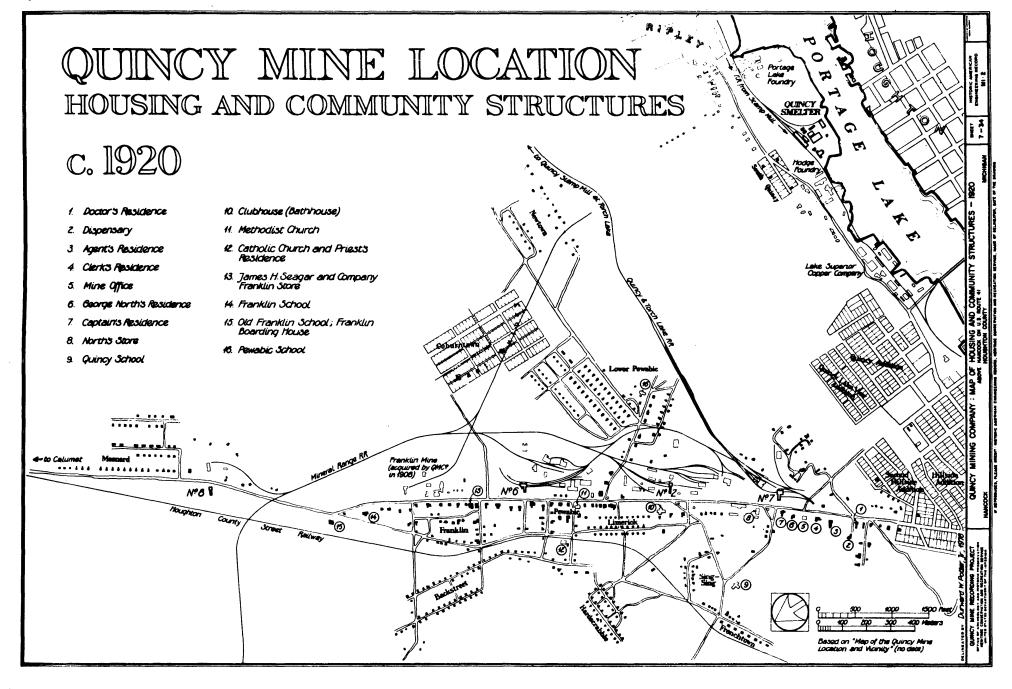
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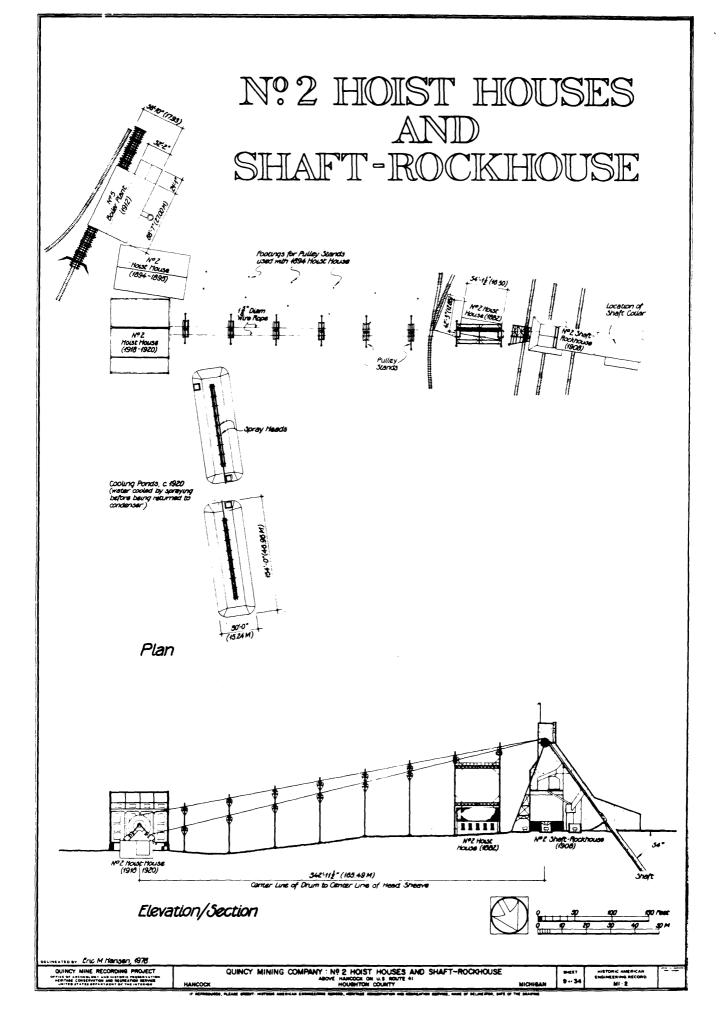
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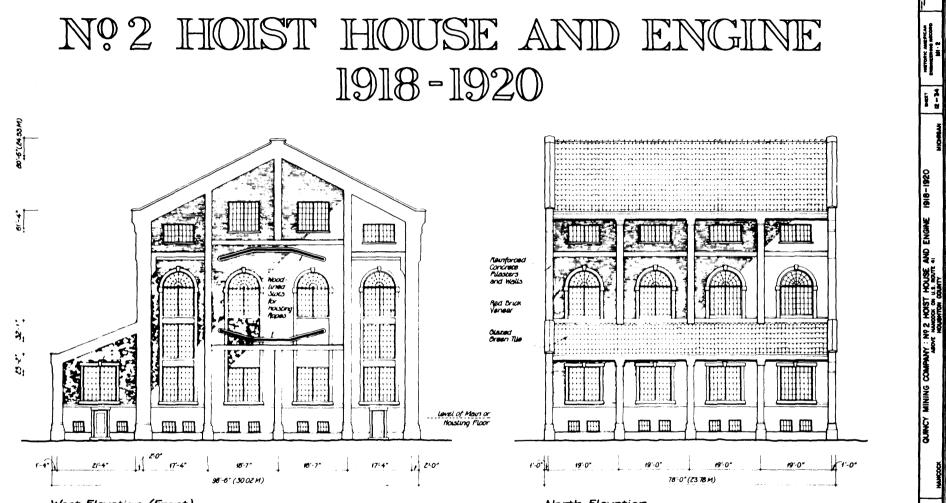












#### West Elevation (Front)

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The MacLean Construction (D) of Oncago began work on this houst house in GMB, following the plans of ) In Hoff, Chill Engineer, also of Okcago Hoff disserved the shurture sourchards to house the largest noise in the HOLD & KINDER ODES CONSULATE CONSULATION IN A STAND # 4 + 07 bd W1 mean & man -----

lacious house over built by Quingy, hoff designed It as a suitable showcase for the engine. In its architecture and materials the structure was unique it carried an mordinality amount of formstration, and the brick where and grean two roofing wave expensive decorative the that ware not those of a reader dury that an it the effect of the net been small · and see THE MAR IS JUNES BAR 1 ..... 122 ..... **** ** *** Part to show a construction of a state of the state . ----~ 344 34.W

first ther Quincy had not designed and built for it-34(f) was constructed almost entirely of frechood, reinforced concrete (including the roof) the 54'x84' foundation was of particular note, it was reputedly The largest block of numbrand concrete ever pound A service and a properties consistent period. An and a service structure in hand bar the device tan provide the service structure in a service of a constructure the service structure and the service structure structure structure and the service structure s the second reaction was and the ----

#### North Elevation

LUCY CLULY / Major Costs Building Superstructure Nordbarg Ingine Instalation (Inclum of Ingine	^{\$} 42,700 57,900 181 600 34 000	Drawn in original, condition based on blueprints "NP2 holds house for Quinoy Mining Co," J H Hoff, Civit Engineer, Chicego, IU, Oct 22, 997 by 1978, the Ule roof had been m- placed, and some windows bricked ow		
Region Losse of Lansberg Bene Balanders (1997) Bene Losse (2019) Bene Composition (2019) Bene Composition (2019)	*14.000	2 1 2 4 5 6 7 8 Macars		



# LAKE SUPERIOR COPPER REGION



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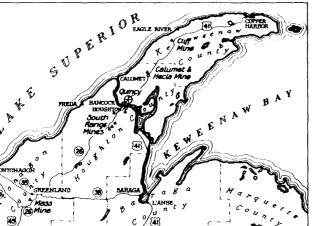
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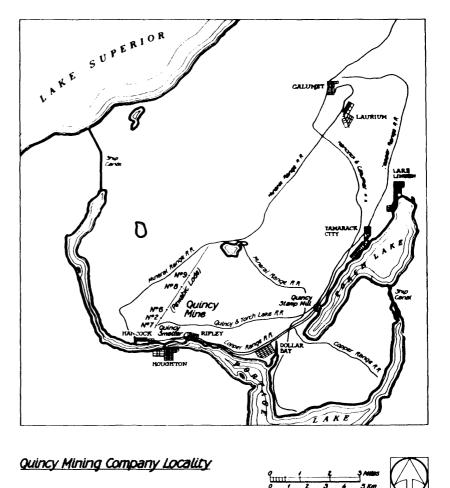
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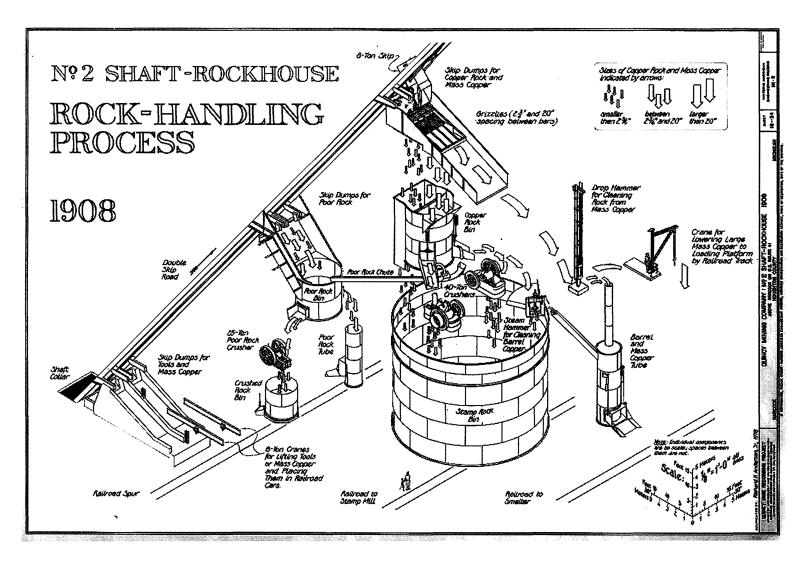




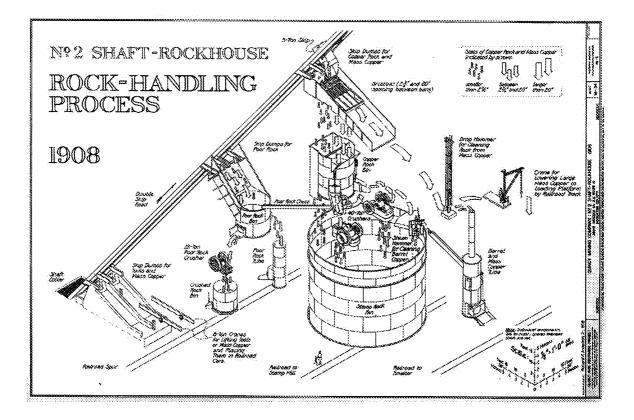
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Based on Map published with 1910 Annual Report of QMC?



23 Quincy



23Quincy, EPS Richard K. ANDERSON 1978

## National Register of Historic Places Continuation Sheet

Section number PHOTOS Page _____

QUINCY MINE LOCATION: No. 2 mine and related structures; foreground, No. 6 mine dryhouse Houghton County, MI John T. Lowe 7/78 Michigan Technological University View south from No. 6 mine (See QUINCY MINE LOCATION C.1920) PHOTO-#1 QUINCY MINE LOCATION: No. 2 shaft-rockhouse Houghton County, MI Kathleen Lidfors 9/87 Isle Royale National Park Camera direction, northeast PHOTO-#2 (See QUINCY MINE LOCATION, 1902, #23) QUINCY MINE LOCATION: Man car track into mine in No. 2 shaft-rockhouse Houghton County, MI Kathleen Lidfors 6/87 Isle Royale National Park Interior view PHOTO-#3 QUINCY MINE LOCATION: No. 2 hoist house and No. 2 shaft-rockhouse Houghton County, MI Kathleen Lidfors 6/87 Isle Royale National Park Camera direction, southwest PHOTO-#4 QUINCY MINE LOCATION: No. 2 hoist houses (1882 and 1919) Houghton County, MI Kathleen Lidfors 6/87 Isle Royale National Park Camera direction, east PHOTO-#5 (See QUINCY MINE LOCATION, 1902, #22) QUINCY MINE LOCATION: Nordberg 4-cylinder compound condensing hoist Houghton County, MI

## National Register of Historic Places Continuation Sheet

Section number _____ PHOTOS Page _____

Kathleen Lidfors 6/87 Isle Royale National Park Interior, No. 2 hoist house PHOTO - #6QUINCY MINE LOCATION: Blacksmith Shop (1900) Houghton County, MI Kathleen Lidfors 9/87 Isle Royale National Park Camera direction, northeast PHOTO-#7 (See QUINCY MINE LOCATION, 1902, #11) QUINCY MINE LOCATION: No. 6 mine shaft Houghton County, MI Kathleen Lidfors 9/87 Isle Royale National Park Camera direction, northeast PHOTO-#8 (See QUINCY MINE LOCATION, C. 1920) QUINCY MINE LOCATION: Compressor building (1881) ruin Houghton County, MI Kathleen Lidfors 6/87 Isle Royale National Park Camera direction, northwest PHOTO-#9 (See QUINCY MINE LOCATION, 1902, #26) QUINCY MINE LOCATION: Locomotive engine house (1889) ruin Houghton County, MI Kathleen Lidfors 9/87 Isle Royale National Park Camera direction, southwest PHOTO-#10 (See QUINCY MINE LOCATION, 1902, #33) QUINCY MINE LOCATION: Quincy Mining Co. office building Houghton County, MI Kathleen Lidfors 6/87 Isle Royale National Park

## National Register of Historic Places Continuation Sheet

Section number <u>PHOTOS</u> Page _____

Camera direction, northwest PHOTO-#11 (See QUINCY MINE LOCATION, C. 1920, #5) QUINCY MINE LOCATION: George North's residence Houghton County, MI Kathleen Lidfors 6/87 Isle Royale National Park Camera direction, north-northwest PHOTO-#12 (See QUINCY MINE LOCATION, C 1920, #5) QUINCY MINE LOCATION: Company Agent's House Houghton Co., MI Kathleen Lidfors 6/87 Isle Royale National Park Camera direction, southwest PHOTO-#13 (See QUINCY MINE LOCATION, C. 1920, #3) QUINCY MINE LOCATION: Mine worker's house (Sears-Roebuck, 1917), Lower Pewabic Houghton County, MI Kathleen Lidfors 6/87 Isle Royale National Park Camera direction, east PHOTO-#14 (See QUINCY MINE LOCATION, C. 1920, Lower Pewabic) QUINCY MINE LOCATION: View of Lower Pewabic Houghton County, MI Kathleen Lidfors 6/87 Isle Royale National Park Camera direction, northeast PHOTO-#15 (See QUINCY MINE LOCATION, C. 1920, Lower Pewabic) QUINCY MINE LOCATION: Quincy water tower, Roman Catholic church, and rectory Houghton County, MI Kathleen Lidfors 9/87 Isle Royale National Park Camera direction, south

## National Register of Historic Places Continuation Sheet

Section number PHOTOS Page _____

PHOTO-#16

QUINCY MINE LOCATION: No. 2 mine structures above city of Hancock Houghton County, MI Kathleen Lidfors 9/87 Isle Royale National Park Camera direction, north PHOT0-#17 QUINCY SMELTER: Smelter complex on Portage Lake, city of Houghton in background Ripley, Hancock, MI Kathleen Lidfors 6/87 Isle Royale National Park Camera direction. southeast PHOTO-#18 (See QUINCY MINE LOCATION, C. 1920) QUINCY SMELTER: View across Portage Lake from Isle Royale National Park Headquarters Ripley, Hancock, MI Kathleen Lidfors 6/87 Isle Royale National Park Camera direction, northeast PHOTO-#19 (See QUINCY SMELTING WORKS, 1920) QUINCY SMELTER: Northwest end of complex Ripley, Hancock, MI John T. Lowe 7/78 Michigan Technological University Camera direction, northwest PHOTO-#20 (See QUINCY SMELTING WORKS, 1920, #28, #6, #23) QUINCY SMELTER: Cupola Building Ripley, Hancock, MI Kathleen Lidfors 6/87 Isle Royale National Park Camera direction, east PHOTO-#21 (See QUINCY SMELTING WORKS, 1920, #2)

## National Register of Historic Places Continuation Sheet

Section number PHOTOS Page _____

QUINCY SMELTER: Cupola Building with slag buggies Ripley, Hancock, MI John T. Lowe 7/78 Michigan Technological University Camera direction, west PHOTO-#22 (See QUINCY SMELTING WORKS, 1920, #2) QUINCY SMELTER: Mineral house and casting plant Ripley, Hancock, MI John T. Lowe 7/78 Michigan Technological University Camera direction, west PHOTO-#23 (See QUINCY SMELTING WORKS, 1920, #16, #33) QUINCY SMELTER: Copper ladle Ripley, Hancock, MI Kathleen Lidfors 6/87 Isle Royale National Park Detail view PHOTO = #24QUINCY MINING CO. - HISTORIC: Birdseye view of Ripley, Quincy, Pewabic, and Franklin Locations Houghton County, MI Unknown n. d. Michigan Technological University View west PHOT0-#25 QUINCY MINING CO. - HISTORIC: Quincy mine location north of No. 2 shaft Houghton County, MI Unknown Ca. 1920 Michigan Technological University Camera direction, north PHOT0-#26 Quincy mine location south of No. 2 shaft QUINCY MINING CO. - HISTORIC:

## National Register of Historic Places Continuation Sheet

Section number PHOTOS Page _____

Houghton County, MI Unknown n. d. Michigan Technological University Camera direction. south PHOTO-#27 QUINCY MINING CO. - HISTORIC: No. 2 shaft-rockhouse Houghton County, MI Unknown n. d. Michigan Technological University Camera direction, east PHOTO-#28 QUINCY MINING CO. - HISTORIC: View of No. 2 hoist house, Lower Pewabic, and Pewabic school Houghton County, MI Unknown ca. 1922-28 Michigan Technological University Camera direction, south PHOTO-#29 QUINCY MINING CO. - HISTORIC: No. 2 hoist, Nordberg Mfg. Co. (1917) Houghton County, MI Unknown ca. 1922-28 Michigan Technological University Interior, No. 2 hoist house PHOTO-#30 QUINCY MINING CO. - HISTORIC: Locomotive engine house and No. 7 shaft Houghton County, MI Unknown n. d. Michigan Technological University Camera direction, south PHOT0-#31 QUINCY MINING CO. - HISTORIC: Mine agent's house under construction Houghton Co., MI Unknown

## National Register of Historic Places Continuation Sheet

Section number <u>PHOTOS</u> Page _____

n. d. Michigan Technological University Camera direction, west PHOT0-#32 QUINCY MINING CO. - HISTORIC: Workers' housing in Lower Pewabic Houghton Co., MI Unknown n. d. Michigan Technological University Camera direction, east PHOTO-#33 QUINCY MINING CO. - HISTORIC: Quincy miners working underground Houghton Co., MI Unknown n. d. Michigan Technological University Interior view PHOTO-#34 QUINCY MINING CO. - HISTORIC: Quincy miners in man car Houghton Co., MI Unknown n. d. Michigan Technological University Interior view PHOT0-#35 QUINCY MINING CO. - HISTORIC: Quincy smelter Ripley, Mancock, MI Unknown ca. 1905 Michigan Technological University Camera direction, west PHOTO-#36 QUINCY MINING CO. - HISTORIC: Quincy smelter Ripley, Hancock, MI Unknown n. d. Michigan Technological University Camera direction, west

## National Register of Historic Places Continuation Sheet

Section number PHOTOS Page _____

PHOTO-#37

QUINCY MINING CO. - HISTORIC: Quincy smelter Ripley, Hancock, MI Unknown n. d. Michigan Technological University Camera direction, west PHOTO-#38