DATA SHEET

UNITED STATES DEPARTMENT OF THE INTERIOR **NATIONAL PARK SERVICE**

NATIONAL REGISTER OF HISTORIC PLACES **INVENTORY -- NOMINATION FORM**

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Wisconsin 53706

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_	frs. Lester Kasper,	Sr.				
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1975		FEDERAL	X_STATE _COUNTY _LOCAL			
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DESCRIBE THE PRESENT AND ORIGINAL (IF KNOWN) PHYSICAL APPEARANCE

Built ca. 1888-1889, the T-shaped building consisted of a gable-roofed 1½ story structure with an elongated, centrally placed wing. It was originally a single-boarded structure of rough lumber, divided into a room for receiving raw milk, one for making cheese, and one for curing it. In 1892 Kasper enlarged the building by adding a coal shed to the boiler room, then clapboarded the whole factory. There is a single, tall brick chimney arising from the boiler room, and metal ventilators straddle the ridges of the 1½-story portion and the wing. The ventilators were installed during World War I and replaced the original wooden structures. A hipped roof was later built out to cover the receiving area on the south side of the factory.

Although the factory no longer contains any cheesemaking equipment, the building is well maintained by Kasper's descendants and bears a simple sign reading, "Kasper's Factory."

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STATEMENT OF SIGNIFICANCE

It was in the Nicholson Cheese Factory that Philip H. Kasper produced the cheese which became internationally famous and won him acclaim as the world's greatest cheesemaker.

Philip H. Kasper (1866-1942) was born in Sheboygan County and grew up in a typical farm environment. He learned cheesemaking at eighteen, and after working at it for some seven years in Wisconsin and Minnesota, he returned in 1891 and purchased the factory near Bear Creek where he was to make cheese for the rest of his life. He had become an experienced and expert craftsman by then, fully capable of operating his own factory and producing a first rate product. In Minnesota he had discovered that good cheese could be made the year round and not just during the seven or eight warmer months.

Kasper won a medal and diploma for his cheese at the World Columbian Exposition in Chicago in 1893. During the 1890's he was one of the organizers of the Wisconsin Cheesemakers Association, of which he was later president for several years. In 1894 he attended the Dairy School at the University of Wisconsin College of Agriculture and graduated with highest honors. He was quick to make use of what he had learned and in 1894 began paying for milk according to its butterfat content as determined by the Babcock test. He insisted, in agreement with William Dempster Hoard, that consistently high quality milk could only be obtained from selectively bred dairy cattle and not "general purpose" cows, and worked actively to develop herds of good dairy cattle in the area from which he purchased his milk. Also, largely through Kasper's efforts, Waupaca County became the first in Wisconsin to have cattle tuberculin-tested It was because of the expertise, foresight, and dedication of a few men like Kasper that Wisconsin became the nation's leading producer of cheese.

Always striving for improvement, Kasper won many prizes for his cheese, including the Grand Prix at the Paris Exposition in 1900 and the title, "Greatest Cheesemaker in the World" at the International Dairy Show in Chicago, 1912. Altogether he won over 200 awards, gold medals, and other prizes for his skill and craftsmanship. He received national and international acclaim for his "Martha Washington" brand American cheese. In 1927 he was officially recognized by the University of Wisconsin College of Agriculture for leadership in the cheese industry and in 1941 was similarly honored by Joint Resolution of the Wisconsin Legislature.

Philip Kasper won so many more prizes with his cheese than any other man in the United States that Robert Ripley called attention to it in his "Believe It Or Not." Throughout his career, Kasper used the knowledge he gained to teach others, and many of Wisconsin's best cheesemakers were those who had learned their craft at the Nicholson Cheese Factory. The factory is the remaining building most closely associated with Kasper.

I. Cheese Reporter, Sheboygan Falls, Wis., Dec. 11, 1942.

9 MAJOR BIBLIOGRA Cheese Reporter, Sheboygan Joint Resolution No. 30S, W Kasper Children, The Golder Kasper, Philip H., "P.H. Ka Journal, 32(11):18, 19 Wisconsin Cheese Makers' As	Falls, Wis., Dec. Visconsin State Leg n Jubilee of the Wo asper Recalls 50 Ye 941	11, 1942 gislature, l orld's Cham ears of Chec	pion Cheesemaker, esemaking," <u>Nat'l</u>	Butter & Cheese
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