1. SITE I.D. NO			HAER INVENTORY					Historic American Engineering Record Department of the Interior, Washington, D.C.				
2. INDUSTRIAL CLASSIFICATION	T				3. PRIORITY	4. DANGER OF D	EMOLITION?	YES			هيد المحدد الكالي في تع	
Bridges, Trestles, and Aqueducts	7	5	8	5	1	(SPECIFY TH	REAT)					
			·		5. DATE	6. GOVT SOURC	OF THREAT	OWI	NER	ADMIN		
BEAM: reinforced concrete					1936/66					the state of the		
						7. OWNER/ADMI	N					
						State De	epartment c	of Transport	ation			
8. NAME(S) OF STRUCTURE							DRESS					
Purdy Bridge						Departme	Highway Administration Building					
						Highway						
						Ulympia	, wasningto	on 98504				
	VICIN	ITY			CONG.	STATE	COUNTY	NAME	CITY/VICINI	ITY		
COUNTY 0 5 3 Pierce Purdy 0 3						3 COUNTY					DIST.	
11. SITE ADDRESS (STREET & NO)						12. EXISTING		HL HABS	HAER-I	HAER	NPS CL6	
12 6 East Mason County						00111210				LOCAL	OTHER	
13.0 East Mason County						13. SPECIAL FEA	TURES (DESCRIBE B	BELOW)				
							OR INTACT		DR INTACT		ENVIRONS INTACT	
14. UTM ZONE EASTING NORTHING	ाता				SIGN SC	ALE 🚺 1:24	1:62.5	QUA				
								NAM	E Burle	ey, Washing	<u>iton</u>	
	ТТ		-		SIGN SCA	ALE 🔲 1:24	1:62.5	QUA	D			
								NAM	E			
15. CONDITION 70 CECELLENT 71 GOOD	72 🗖	FAIR		73	DETERIORATED	74 🗖 RUINS	75 🗖 UNEXPO	SED 76 ALTE	RED 82	DESTROYED	85 DEMOLISHED	
								Jara Turrandaa	l [°]	Manah 10	70	
			F(0)			/wasnington	State Brid	age_inventor	y	March 19	/9	
MATERIALS, EXTANT EQUIPMENT, AND IMPORTANT BUILDERS, E	NGINE	ERS, E	TC.	1510	RICAL DATE(S). PHY	SICAL DIMENSIONS.						
The Purdy Bridge is a 550 foo	ot c	cont	inu	ious	box gird	er. Constr	ucted under	r the superv	ision of	f Pierce Co	ounty engineers	
in 1936, it is one of a handful th	nat	wer	'e c	les i	gned and l	built in Pi	erce and K	ing Counties	during	the 1930's	s. Although	
the hollow-box concrete girder was	s ec	conc	mic	:a]	and used (extensively	throughout	t Europe, th	ere are	few Ame	rican examples.	
In his book, <u>American Building Art</u> , Carl Condit asserts that the Purdy Bridge is the "nearest American rival to												
Freyssinet's girder spans." At the time that it was built, its 190 foot central span was the longest single span among												
concrete girder forms. The bridge also includes two additional 140 foot girder spans and two 40 foot cantilever ends,												
extending beyond the concrete box piers. It provides a 2 lane roadway, 20 feet wide, curb to curb.												
Other designs in concrete also were considered by Pierce County engineers prior to the selection of the hollow-box												
girder design. Solid web girders	hac	l pr	٩V	en s	uccessful	and econom	ical in ot	her situatio	ons. How	wever, the	enormous dead	
weight of a 190 foot solid web gil	rder	' DE	<u>210v</u>	<u>i tr</u>	<u>le roadway</u>	level elim	inated the	Teasibility	OT USI	ng such a	des i gnoon oven	
vehicular			1	ioh i	cular			ADAPTIVE U	5E			
19 REFERENCES_HISTORICAL REFERENCES PERSONAL CONTACT	, IS AN				curai		· · · · · · · · · · · · · · · · · · ·	I		• •		
State Department of Transportation	າ f i	iles										
Carl Condit American Building Ar	F. 2			. (New York.	1960) 2:20	9.					
E R Fasterday "Concrete Box-Gire	der d	: 01	F Re		d Span."	Fngineering	News-Reco	rd. 3 March	1938. p	p. 339-342	•	
T.M. Eusterauy, concrete box and					a opany .	Ligineering		<u></u> ,		····	(CONT OVER)	
20. URBAN AREA 50,000 21. HCRS REG	ION	22. F	UBLI	CACCI	SSIBILITY			 FD		I	23. EDITOR	
	Ĩ							- -				
24. LOCATED IN AN HISTORIC DISTRICT?		<u> </u>						<u> </u>	T			
		NAN	AE					DIST	RICT I.D. NO		84	

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Description (continued)

to span Henderson Bay. If the half-through girder type which extended above the roadway level were used, it would be necessary to build it with considerable depth, and consequently lose all the benefits of flange action that are available in the road slab.

"Hollow-box girders, on the other hand," stated a contemporary article in <u>Engineering News-Record</u>, "are of minimum section and weight, make use of the full roadway slab as a compression flange for positive bending, can easily be given adequate section for negative bending, afford ample space for tension reinforcement, and if braced with transverse internal diaphragms have the strongest section that can be made with a given quantity of material."

In the Purdy Bridge, the concrete was poured around a hollowed steel box girder of which the roadway slab forms the top flange. The box girder is 15 feet wide, and 7 feet deep at the crown, increasing to 14 feet at the piers. It is composed of three webs, and a bottom slab which is 6 inches thick in the tension zone, and of greater thickness in the compression zone, as stresses require. At approximately 20 foot intervals, 8 inch transverse diaphragms brace and interconnect all longitudinally extending parts.

The pier shafts which are also of cellular construction, are flush with the outer sides of the deck box-girder. The shells and webs are 16 inches thick. A minimum cover of 3 inches of the Class A concrete encase the steel pier shafts to protect them from the corroding forces of the saltwater. Small openings through the diaphragms of the box girder allow the water to drain through the pier shaft to an outlet above the footings.

The long, 190 foot middle section was designed as a simple suspended beam, completely separated from the rest of the structure. The suspended span is seated on shelves at the end sections of the 190 foot span which are continuous with the deck structure of the two continuous 140 foot spans, and the two 40 foot cantilever spans. The ends of the suspended section that bear upon the shelf are locked in laterally by 15 inch solid concrete sections at the ends of the shelf. Although the engineers believed that the entire deck structure probably could have been made continuous from end to end, it was explained that in "deference to convention," expansion joints were put at each end of the 100 foot mid section in the 190 foot span.

One of the major advantages to the hollow-box girder design, was its low cost. The total cost of the bridge was \$62,000 or approximately \$5.64 per square foot of net roadway width. Throughout bridge construction, cost factors dictated the bridge's form. Due to the commerical use of the upper portion of Henderson Bay, an 18 foot clearance at high tide was required by the War Department. It was recognized that pier construction must be carried down to a depth of 20 feet, because of the strong tidal currents, and the potential scour risks. However, construction would be costly. Although new piers for the channel span would have to be provided, it was reasoned that if a minimum number of additional piers were constructed in deep water, the cost of the bridge would be reduced. The overriding cost considerations of the hollow-box concrete girder with only two deep water piers created a distilled concrete form that was visually powerful in its organic structural simplicity.

The Purdy Bridge was built by Pierce County under the supervision of the county engineer, Mr. Forest R. Easterday. Mr. W.H. Craft was resident engineer in charge of construction. The concrete work was completed by the Portland Dredging Company. The detailed design was prepared by W.H. Witt Company of Seattle. However, the major design features and layout of the bridge were suggested by Homer M. Hadley, regional structural engineer of the Portland Cement Association. The Purdy Bridge, which is significant as an early and rare American example of hollow-box concrete girder, is one of several unique concrete bridge designs of cellular construction conceived and carried out by Mr. Hadley throughout Washington during his lifetime



25. Photos and Sketch Map of Location



