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7. DESCRIPTION	1			(Chec	k One)		
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DESCRIBE THE PRESENT AND ORIGINAL (if known) PHYSICAL APPEARANCE

On an abandoned Baltimore and Ohio Railroad spur in the village of Savage, Maryland, approximately three miles northeast of Laurel, halfway between Washington and Baltimore, is one of America's more significant civil engineering relics. This two-span iron truss bridge is the sole surviving example of a type that played a critical role in railroad development, a story that has characteristically been dominated by the parallel progress of the locomotive.

The 1850 structure, patented in 1852, was a small span of seventy-six feet and to some extent experimental. The design was undoubtedly inspired by the classical method of strengthening a wood beam by the addition of an iron truss rod below. The Bollman truss was invariably of composite construction: those members subjected to tensile stresses were of wrought iron; those in compression were of cheaper cast iron.

George K. Fitch in the Baltimore Engineer says:

The idea of an all iron bridge was not original with Bollman. Such bridges were fairly common in England, the material at first being cast iron. The development of wrought iron and its use in combination with cast iron made a satisfactory structure but the idea failed to interest American designers principally because of the abundance of timber and the difficulty of obtaining sufficient quantities of usable iron.

By 1850, manufacturing of iron products in America had overcome any shortage.

The truss designed by Bollman was not in a true sense a truss. Rather it partook of the nature of a suspension bridge. It has been said that Latrobe, under whom Bollman worked, was skeptical of the prevalent trussing system in which the separate panel loads were accumulatively carried back to the end posts. In the Bollman design each panel load was individually carried back to the end of the bridge.

Bollman adopted the familiar "king post" method of strengthening a beam by placing a short post underneath the beam at the center point and supporting the bottom end of the post by diagonal tension rods attached to the ends of the beam. This is exactly what Bollman did S

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The NEW	Pre-Columbian	16th Century	18th Century	20th Century
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zu -	SPECIFIC DATE(S) (If Applica	ble and Known)	1869	
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	Conservation	Music	🕱 Transportation	

The Bollman bridge at Savage, Maryland, is the sole surviving Bollman truss in the United States, and possibly in the world.

The system of bridge trussing invented by the Baltimore engineer Wendel Bollman (1814-1884) was the first to be used with consistency on an American railroad <u>in which all</u> of the principal structural members were of iron.

The direct and intimate relationship of this bridge to two present National Historic Landmarks should be noted. The Thomas Viaduct, Howard and Baltimore Counties, and the Baltimore and Ohio Transportation Museum, Baltimore City, have been so designated as fitting recognition of the vital role played by the Baltimore and Ohio Railroad in America's internal communication and transportation. The Bollman truss, it can be fairly stated, played as vital a role in the railroad's development as did any other single aspect of its early plant.

The Bollman truss bridge at Savage is the only structure in Maryland designated as a National Historic <u>Civil Engineering Landmark (1966) by the American Society</u> of Civil Engineers.

Bollman, serving under Benjamin H. Latrobe as "Master of Road" for the Baltimore and Ohio Railroad, gave form to the concept with what he termed a "suspension" truss.

From its inception, as the first commercially organized railroad in the United States, the Baltimore and Ohio was a pioneer venture. Its innovations in railway construction, motive power and structural engineering, influenced and led the thinking of railroads around the world. No single departure was more crucial than the decision of Benjamin H. Latrobe, the Railroad's Chief Engineer, in about 1848, to substitute iron for timber in all major bridges along the line, both old and new, to eliminate fire hazard, rot and the other defects and hazards inherent in timber construction. (SEE CONTINUATION SHEET)

SEE INSTRUCTIONS

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9.	MAJOR	BIBLIOGRAPHICAL R	EFERENCES							MAJOR BIBLIOGRAPHICAL REFERENCES								
	Recorders: Michael Bourne, Maryland Historical Trust.																	
	Annapolis, Maryland, 1968; Nancy Miller, Historian,																	
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	Biographical Cyclopedia of Representative Men of Maryland and																	
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Form 10-300a July 1969)	UNITED STATES DEPARTMENT OF THE INTERIOR NATIONAL PARK SERVICE	STATE Maryland	
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at	each lower panel point of his trus	ss. It should	
als	o be noted that the truss had no h the downward stress in each verti	cal post was	
car	ried directly to the end posts by	flat bars of	
wro	ught iron. In other words the ver	ctical load	
in	each post was suspended from the e	end posts.	
	This confusion of diagonal braci	ing gave the	
tru	ss a spider-web looking elevation,	, but the	
the	ory was correct with one exception	n. Only the	ſ
ala bri	dge were equal in length All off	t OI the	
had	different lengths, which affected	any dis-	
tor	tion of material due to temperatur	ce changes	
cau	sing unequal expansion in the diag	onals making	
10	atticuit to keep the bridge in li	lne.	
Rob Contribu	ert M. Vogel in an interview state tions of Wendel Alan Bollman":	es in "Engineerin	а
	A feature of the Bollman system	was the inde-	
per	dence of its structural units. Ea	ach floor beam	
was	supported by two separate pairs of	of diagonal	
w_rc of	the bridge, so that if those carry	ving one beam	
shc	uld for any reason fail, the other	rs would con-	
tir	ue to carry their load undisturbed	l, preventing	
tot	al collapse. Much was made of thi	s point in an	
era	when structural failures were not	uncommon,	
wit	h the familiar massiveness of work	in timber	

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UNITED STATES DEPARTMENT OF THE INTERIOR NATIONAL PARK SERVICE

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NATIONAL REGISTER OF HISTORIC PLACES

INVENTORY - NOMINATION FORM

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#8	SIGNIFICANCE continued		- XE	TISIT	

#8. SIGNIFICANCE continued

In view of the primitive state of structural theory and practice with iron construction material at the time, plus the high cost and limited supply of the material, the proposal was an awesome one.

Gradually Bollman improved his truss bridge design which the Baltimore and Ohio used exclusively for cast iron railroad bridges until 1873 when heavier railroad trains demanded a different, more durable, structural material. Approximately one hundred Bollman-designed spans, erected either by the Baltimore and Ohio or by Bollman's company, the Patapsco Bridge and Iron Works, were constructed in the United States and in Latin America. As an example of the durability of the Bollman truss, the bridge over the Potomac at Harper's Ferry--where Bollman's cast iron trusses gradually replaced the wooden bridge (1852 to 1870) -- served the Baltimore and Ohio and, later, highway traffic until destroyed by a flood in 1936.

The commitment of the Baltimore and Ohio Railroad to the Bollman truss is significant in that this decision helped reduce world suspicion about cast iron for bridge construction. The Baltimore and Ohio's confidence in cast iron induced many people in America and abroad to experiment with this then revolutionary material.

Wendel Bollman was born in Baltimore in 1814. His connection with the Baltimore and Ohio Railroad Company began on July 4, 1828 (aged 14): Bollman, before he was eighteen years old, was present when Charles Carroll of Carrollton (1737-1832) turned the first spade of earth beginning the construction of the Baltimore and Ohio Railroad. For the next two years Bollman worked as a carpenter's apprentice laying track for the Baltimore and Ohio. From 1830 to 1837 Bollman studied carpentry and became a journeyman. In 1838, while working on a house in Harper's Ferry, Bollman was asked to help repair the wooden Baltimore and Ohio Railroad bridge over the Potomac. After completing the repairs Bollman was given a permanent job at age twenty-two with the Baltimore

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Bollman Truss

#8. SIGNIFICANCE continued

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and Ohio as foreman of the bridge construction. Through self education and native ability, Bollman worked himself up to assistant, working as bridge designer for the Chief Engineer, Benjamin H. Latrobe. In 1848 Bollman was made "Master of the Road" for the Baltimore and Ohio Railroad Company which put him in charge of all construction. During his service in this position the Baltimore and Ohio completed the arduous continuation of the railroad across the mountains to the Ohio River.

His contribution to engineering is the design of more than one hundred bridges, erected by the Baltimore and Ohio Railroad Company before 1880. More significant at the time, however, were the advances Bollman made in structural theory: the rods on the Bollman truss were forerunners, in theory, to the cables used in suspension bridges. Bollman's iron columns for a bridge in Havana, Cuba, provided the inspiration for the rolled-iron columns, known as the "Phoenix" form which circumvented the brittle qualities of wrought iron. Bollman's name is not as familiar as that of John Augustus Roebling, designer of the Brooklyn Bridge, however, his influence in the development of iron bridges is equal to Roebling's.

In 1858 Bollman left the Baltimore and Ohio Company to form his own bridge building company. The Baltimore and Ohio Company continued to use Bollman's trusses and his services. In 1864 he designed the Y-shaped Harper's Ferry Bridge, which remained in good working order continuously through 1894. Bollman, working through a company of his own, designed bridges in Iowa, over the Mississippi, in Ohio, over the Ohio River, and in North Carolina, over the Cape Fear River. Bollman's skills were also in demand in Chile, Mexico, and Cuba. In his native city--Baltimore--Bollman designed a dozen bridges, including the water pipe truss over Jones Falls stream, at Lombard Street; the cast iron framework for the dome, as well as the cast iron stairs, of the City Hall, Baltimore (designed in 1873 by George A. Frederick).

The present (1971) Savage bridge was built in 1869 on the main line. As locomotive and train weight increased it became inadequate for this service and in 1888 the 1869 Savage bridge was removed to its present location on the Savage spur.

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NATIONAL REGISTER OF HISTORIC PLACES

INVENTORY - NOMINATION FORM

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Bollman Truss

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#10. GEOGRAPHICAL DATA continued

This bridge, as a significant engineering monument, would require a protective area of four acres to assure that incompatible encroachments do not intrude upon the location.



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orm 10-301 (July 1969),	UNITED STATES DEPARTMENT OF THE INTERIOR NATIONAL PARK SERVICE		R	STATE Maryland		
NATIONAL REGISTER OF H		STORIC PLACES		COUNTY HOWARD FOR NPS USE ONLY		
PROPERTY MAP FORM						
	close with map)		ENTRY NU	18 19/4	DATE	
1. NAME						
COMMON:	Bollman Truss					
AND/OR HI	STORIC: Bollman Railroad	Trus	S			
2. LOCATION						
Gormai	ND NUM BER: n Road and Savage Road o	ver L	ittle F	atuxent R	iver	
Savage	own: Ə					
Savage	own: e Marvland	CODE	COUNTY:	ard		cor
Savage State:	own: e Maryland	соде 24	county: How <i>g</i>	ırd	710	02
STATE:	own: e Maryland RENCE	соре 24	county: Howa	ard		
STATE: 3. MAP REFE SOURCE: U.S.(e Maryland RENCE G.S. 7.5 minute map; Sa	24 vage	COUNTY: Howa Quadran	nrd ngle		
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